

Work Order ID 84817

Thursday, May 31, 2012 12:44:51 PM

84817

[Signature] *Whit* Page 1

Item ID: D350-636-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube STD w/ Training Wearplates, LH

Stop ***NS2***

Start Date: 5/23/2012 Start Qty: 1.00 ***1***

Required Date: 5/24/2012 Req'd Qty: 1.00 ***1***

Cust Item ID:

Customer: CU-DAR001

Reference: RMA RA111351 - RETURN

Approvals: Process Plan: *MF* Date: *12-05-31* Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID Operation Description Set Up/ Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr	Revision Nbr
D3492	C
D4168	A
IIN-D350-636	I

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111351

D350-636-015 X 1 B75345 *CHG002*

DISASSEMBLE TUBE

STRIP, REPOWDER COAT AND RE-ASSEMBLE

KIT IS NO LONGER GOOD, ONLY D2741 IS GOOD

0.00

110

110

HandFinish

Hand Finishing

Memo

0.00

DISASSEMBLE TUBE AND SCRAP HARDWARE

STRIP ENTIRE TUBE, D 3488-041 AND D2741

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # Q9-89 TEL: 1-613-632-5200	
P/N	D350-636-015	CHG	<i>CHG002</i>
DESC.	Skidtube LH	STC	<i>SH997</i>
LOT	B75345	STC	<i>SR00646SE</i>
MODEL	AS350/355	STC	
MADE IN CANADA		D2741-1	

1 x 4 M u l o g / o e

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Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111351

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

140

QC3- Inspect Part Finish

0.00

140

QC

Memo

0.00

Quality Control

Handwritten: 11/06/06

Handwritten: MT 12/06/06

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Item ID: D350-636-015

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N9000040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube STD w/ Training Wearplates, LH

Stop

NS2

Start Date: 5/23/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111351

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

150

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

150

Powdercoat

Memo

0.00

Powder Coating

REPOWDER COAT TUBE, D2741 AND D3488-04

START TIME: 1:10

OVEN TEMPERATURE: 320°F

FINISH TIME: 1:40

160

QC3- Inspect Part Finish

0.00

160

QC

Memo

0.00

Quality Control

12/6

12/06/06

1 d

12-6-6

m 121134

Work Order ID 84817

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Approvals: Process Plan: Date: Tooling:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

170

0.00

170

HandFinish

Memo

0.00

Hand Finishing

1- Install inserts as per Dwg D4168

1-Inspect for Foreign Objects

2-Spray inside of tube with "LPS-3" batch: N/A

3-Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D4168

SIKA FLEX 241

BATCH: 121409

EXP DATE: 13/07

4-assemble o'ring to plug as per dwg D3492 and apply o'ring lube

A/R 55-o'ring lube batch: 110348

5-Coat all exposed fasteners with "LPS Procyon" batch: 114596

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

Pick kit

12/6/18



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N900040100

Setup Start

NS1

Revision ID:

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Stop

NS2

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Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111351

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

Identify as per dwg & Stock Location: 72

0.00

Rec

190

Packaging

0.00

Packaging

Schedule
Memo

ID AND STOCK UNDER NEW BATCH NUMBER

ADD NEW PAPERWORK

12-6-19 L#6002

12/6/2012

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

12/6/22

MLJ 17 606/21

Picklist Print

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Page 1

Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.09.28 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP Rev:C 11.10.18 as per NCR 11-906 DD verf:EC IPP
Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4-1032-225 ✓ Insert		Purchased	No				Each	819.0000		4 ⁴ (2P)		12/06/06	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST281		796							
				108696		146							
				110768		62							
				118386		55							
				118966		68							
				121269 ✓		465							
				ST282		23							
				120410		10							
				120451		13							
AN3C34A ✓ BOLT		Purchased	No				Each	41.0000		1 (2P)		12/06/06	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST353		41							
				116075 ✓		21							
				117514		20							
AN3C36A ✓ BOLT		Purchased	No				Each	162.0000		4 ⁴ (2P)		12/06/06	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		4							
				101261		4							
				ST353		158							
				116590		0							
				119083		2							
				119324 ✓		23							
				121388		33							
				121389		50							
				121689		50							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

BOLT

Purchased

No

Each

141.0000

Location

Loc Qty

Loc Code

ST354

141

116874

11

117010

2

120422

3

121068

75

121585

50

AN3C42A

BOLT

Purchased

No

Each

32.0000

Location

Loc Qty

Loc Code

ST354

32

106176

1

120464

6

121103

25

AN3C6A

BOLT

Purchased

No

Each

455.0000

Location

Loc Qty

Loc Code

FP001

1

111982

1

ST351

454

111982

2

116419

23

116549

2

116704

12

117619

10

117688

1

117872

5

118422

13

119449

21

120423

3

120693

162

121682

200

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN6C44A ✓ Purchased No Each 90.0000
BOLT

4 4 (SP) 12/06/06

Location	Loc Qty	Loc Code
FG	2	
103964	2	
ST343	88	
121013	11	
121167 ✓	17	
121440	50	
121689	10	

AN8C21A ✓ Purchased No Each 57.0000
BOLT

2

Location	Loc Qty	Loc Code
ST343	57	
118758	3	
121167	4	
121275	50	

AN8C35A ✓ Purchased No Each 69.0000
BOLT

2

1

Location	Loc Qty	Loc Code
FP002	68	
115960	1	
118286 ✓	17	
121275	50	
ST346	1	
114442	0	
115188	0	
115960	1	

AN960C10L ✓ ~~NAS1149C0332R~~ ✓ Purchased No Each 0.0000
washer

4 4 (SP) 12/06/06

121509 ✓

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D2745 ☒ Bushing ☒ Manufactured No

Each 130.0000

8 2P 12/06/06

Location	Loc Qty	Loc Code
FP	6	
79518	6	
FP001	124	
69529	1	
76142	1	
83260 <input checked="" type="checkbox"/>	122	

D3492-1 ☒ Plug ☒ Manufactured No

Each 265.0000

8

AWA used originals

Location	Loc Qty	Loc Code
FP002	242	
69531	8	
74444	2	
76235	4	
83259	228	
FP-A	23	
83098	23	

D3492-3 ☒ Plug ☒ Manufactured No

Each 175.0000

8

N/A used originals

Location	Loc Qty	Loc Code
FP-A	175	
81967	5	
83099	48	
83529	122	

D3493-1 ☒ Washer ☒ Manufactured No

Each 27.0000

2

12/6/10

Location	Loc Qty	Loc Code
ST050	27	
77573	1	
82023 <input checked="" type="checkbox"/>	26	

2

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D350-636-015

Manufactured No

Each 1.0000

1

Skidtube STD w/ Training Wearplates, LH✓

Location

Loc Qty

Loc Code

FG

8

1

64951

0

81399

1

D3631-1 ✓

Manufactured No

Each 355.0000

Washer

Location

Loc Qty

Loc Code

FG

340

81874

2

83588 ✓

338

ST072

15

68062

2

75548

13

D3873-1 ✓

Manufactured No

Each 476.0000

Bushing

Location

Loc Qty

Loc Code

ST057

14

79561

14

ST067

462

64760

1

68247

4

73829

19

73830

2

76791 ✓

416

79560

20

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D4170-1
Bushing Manufactured No

Each 95.0000

Location	Loc Qty	Loc Code
LG	50	
82222	50	
LG001	45	
71844	5	
82043	40	

D4171-1 ✓
Bushing Manufactured No

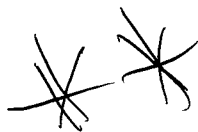
Each 22.0000

Location	Loc Qty	Loc Code
ST104	22	
77008 ✓	2	
82385	20	

MS21043-3 ✓
Nut Purchased No

Each 1,561.0000

Location	Loc Qty	Loc Code
FG	72	
103691	72	
GA	18	
120693	18	
ST301	1471	
118077	2	
118614 ✓	51	
118686	30	
119758	20	
121255	368	
121708	1000	



Handwritten signatures and dates: 5/23/12, 5/24/12, 12/06/06, 5/15/12, 12/06/06.

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-6

NUT

Purchased

No

Each

622.0000

4

4

12/06/06

Location

Loc Qty

Loc Code

FG

20

103693

20

ST301

602

117887

2

118384

100

120308

500

MS21083C8

NUT

Purchased

No

Each

82.0000

2

12/16/12

Location

Loc Qty

Loc Code

304

76

121185

30

121349

46

FP002

1

115884

1

ST303

4

115884

0

118077

1

119309

2

119638

1

ST304

1

121524

1

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Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS21083C8

NUT

Purchased

No

Each

82.0000

1 1 (SP) 12/06/06

Location

Loc Qty

Loc Code

304	76	
121185 ✓	30	
121349	46	
FP002	1	
115884	1	
ST303	4	
115884	0	
118077	1	
119309	2	
119638	1	
ST304	1	
121524	1	

NAS1149C0363R

Washer

Purchased

No

Each

2,958.0000

9 9 (SP) 12/06/07

Location

Loc Qty

Loc Code

ST297	2958	
114742 ✓	2958	

NAS1149C0832R

WASHER

Purchased

No

Each

258.0000

1 1 (SP) 12/06/07

Location

Loc Qty

Loc Code

ST297	258	
114915 ✓	258	

NAS1149D0863J

WASHER

Purchased

No

Each

251.0000

2 15/6/18 SP

Location

Loc Qty

Loc Code

ST298	251	
118078	34	
119307	17	
120308	100	
121556	100	

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 84817

Parent Item: D350-636-015

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3L ✓

Purchased No

Each 150.0000

WASHER

4 ⁴ (2P) 12/06/06

Location	Loc Qty	Loc Code
FG	40	
102472	40	
ST277	110	
113686	3	
119438	1	
120360	11	
121243	2	
121556 ✓	93	

NAS1611-010 ✓

Purchased No

Each 188.0000

O-RING

8 ⁸ (2P) 12/06/06

Location	Loc Qty	Loc Code
FP001	188	
110915	14	
117460	8	
118077	1	
118612	3	
119438	47	
121259	2	
121415	4	
121584 ✓	59	
121723	50	

NAS1611-013 ✓

Purchased No

Each 369.0000

O-RING

8 ⁸ (2P) 12/06/06

Location	Loc Qty	Loc Code
FP001	369	
116582	5	
117291	2	
117887	53	
119623	36	
121584	23	
121825	200	
121826 ✓	50	

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041	QTY -042	QTY -043	QTY -044	PART NUMBER	DESCRIPTION
X				D4168-041	350 SKIDTUBE ASSEMBLY, LH
	X			D4168-042	350 SKIDTUBE ASSEMBLY, RH
		X		D4168-043	350 SKIDTUBE ASSEMBLY, LH
			X	D4168-044	350 SKIDTUBE ASSEMBLY, RH
1	1	1	1	D2739	WEB
8	8	8	8	D2743	SPACER
1	1	1	1	D2744	CAP
8	8	8	8	D2745	BUSHING
1		1		D3488-041	BLADE FITTING, LH
	1		1	D3488-042	BLADE FITTING, RH
4	4	4	4	D3490-1	SPACER
4	4			D3490-3	SPACER
		4	4	D3490-5	SPACER
8	8	8	8	D3492-041	PLUG ASSEMBLY
8	8			D3492-043	PLUG ASSEMBLY
		8	8	D3492-045	PLUG ASSEMBLY
8	8	8	8	D3631-1	WASHER
7	7	7	7	D3873-1	BUSHING
1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
1				D4168-1	SKIDTUBE WELDMENT, LH
	1			D4168-2	SKIDTUBE WELDMENT, RH
		1		D4168-3	SKIDTUBE WELDMENT, LH
			1	D4168-4	SKIDTUBE WELDMENT, RH
4	4	4	4	D4170-1	SPACER
1	1	1	1	D4171-1	BUSHING
4	4	4	4	ALS4-1032-225	INSERT
4	4	4	4	AN3C6A	BOLT
1	1	1	1	AN3C34A	BOLT
4	4	4	4	AN3C36A	BOLT
4	4	4	4	AN6C44A	BOLT
1	1	1	1	ANBC35A	BOLT
9	9	9	9	AN960C10	WASHER (OR NAS1149CO363R)
4	4	4	4	AN960C10L	WASHER (OR NAS1149CO332R)
1	1	1	1	AN960C816L	WASHER (OR NAS1149CO832R)
5	5	5	5	MS21043-3	NUT
4	4	4	4	MS21043-6	NUT
1	1	1	1	MS21083C8	NUT
4	4	4	4	NAS1515H3L	WASHER

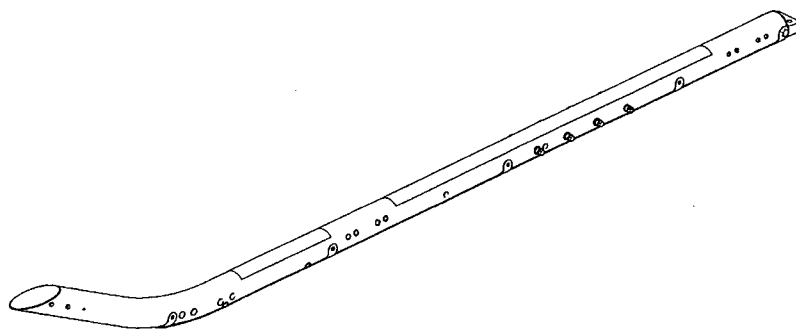
GENERAL NOTES:

- 1) MATERIAL: MAKE D4168-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- 2) FINISH:
 - CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.
 - POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 - BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D4168-041/-042/-043/-044 = 32.3 LBS
- 8) WELD PER DART QSI 004
- 9) FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:
 - MINIMUM YIELD TENSILE STRENGTH = 35 KSI
 - MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- 10) COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF
- 11) POWDER COATING WITH MEK DEGREASER.
- 12) SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- 13) SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

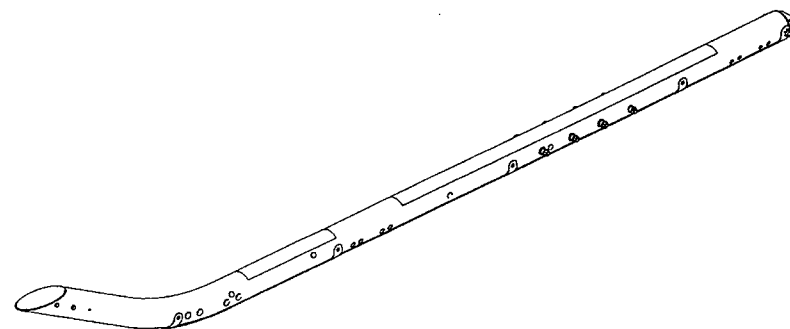
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CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D4168	SHEET 1 OF 11		
APPROVED		TITLE	SCALE		
DE APPR.		350 SKIDTUBE ASSEMBLY	NTS		
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D4168-041 350 SKIDTUBE ASSEMBLY, LH

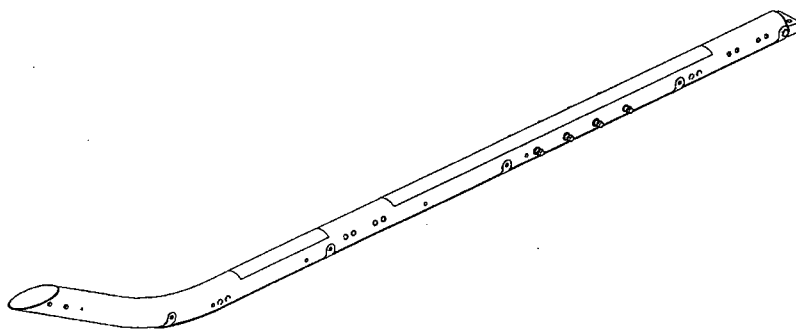


D4168-042 350 SKIDTUBE ASSEMBLY, RH

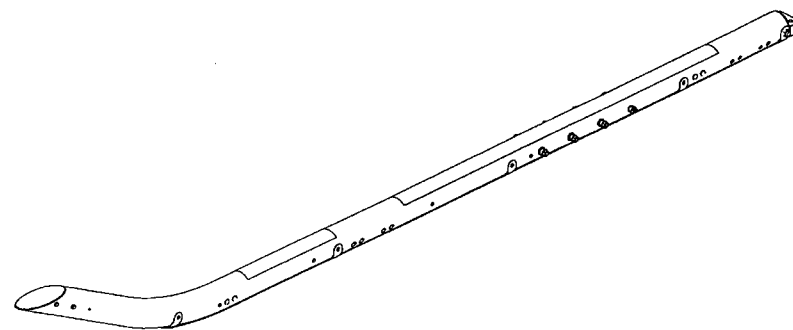
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D4168-043 350 SKIDTUBE ASSEMBLY, LH

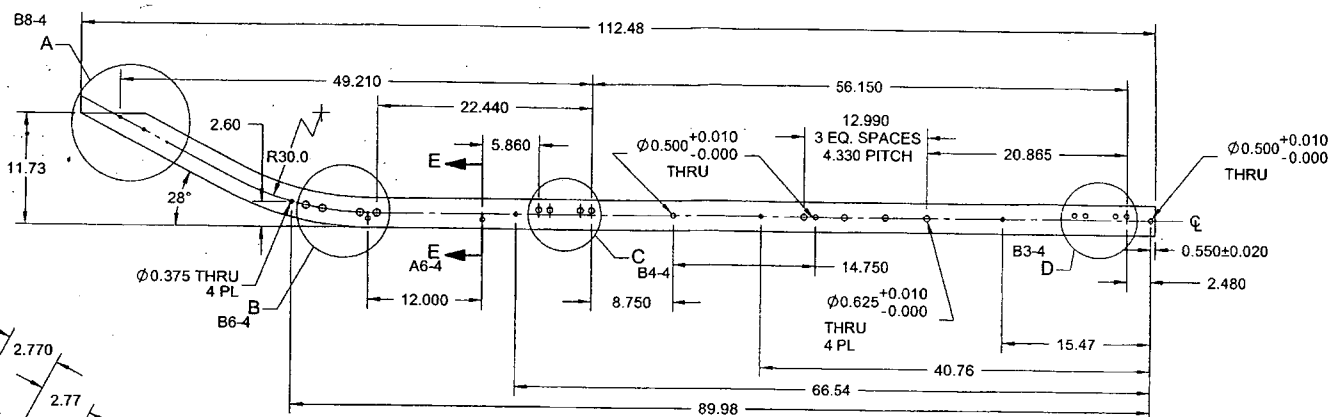


D4168-044 350 SKIDTUBE ASSEMBLY, RH

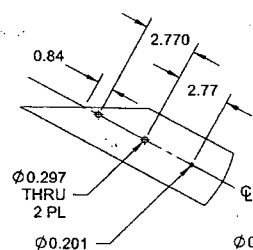
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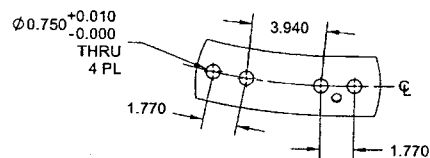
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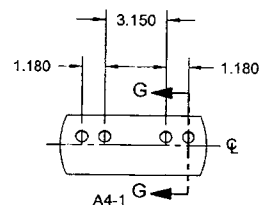
D4168-1 LH SKIDTUBE



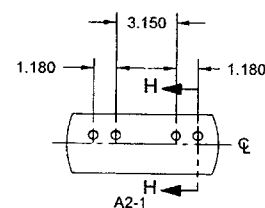
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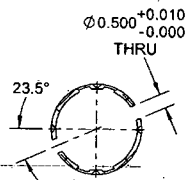
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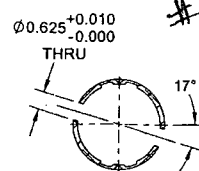
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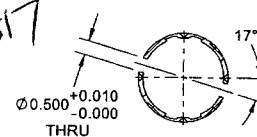
DETAIL D
SCALE 2X






SECTION E-E
SCALE 3X, 2 PL



SECTION G-G
SCALE 3X, 4 PL

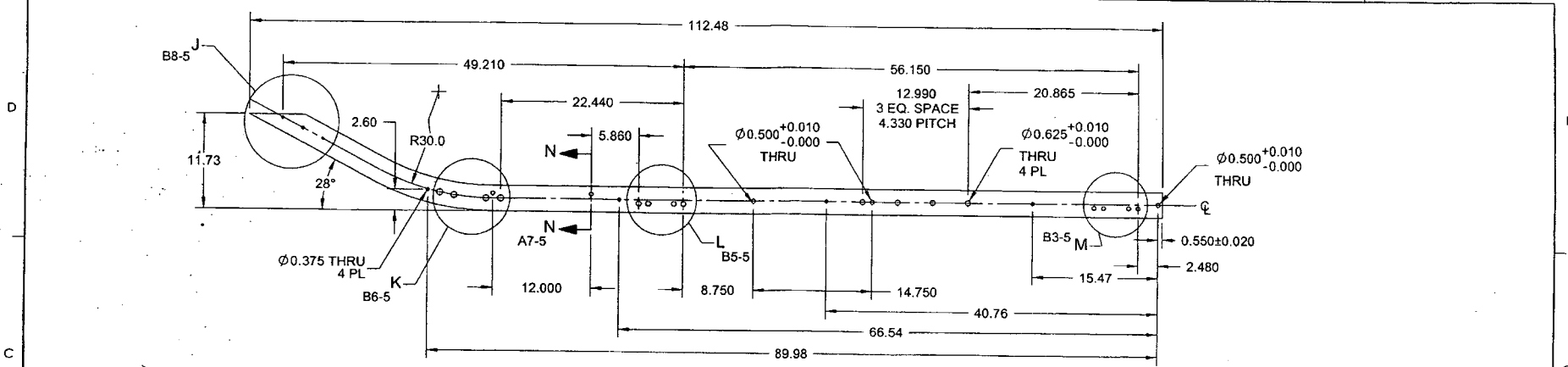


SECTION H-H
SCALE 3X, 4 PL

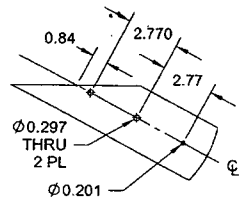
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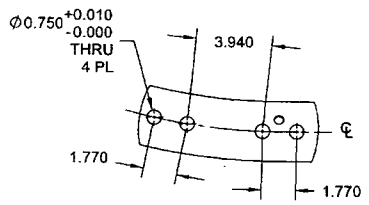
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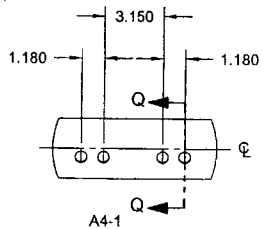
D4168-2 RH SKIDTUBE



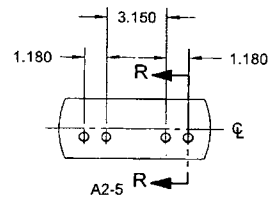
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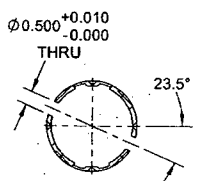
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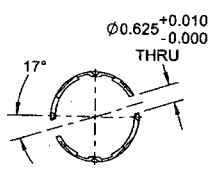
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SCALE 2X



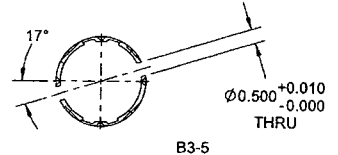
DETAIL M
SCALE 2X



SECTION N-N
SCALE 3X, 2 PL



SECTION Q-Q
SCALE 3X, 4 PL

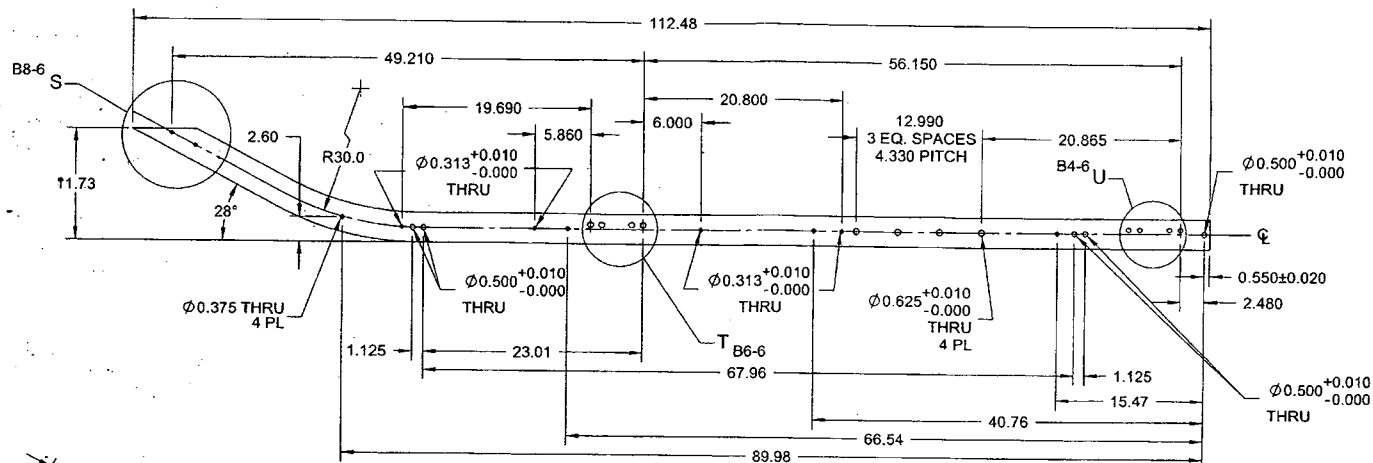


SECTION R-R
SCALE 3X, 4 PL

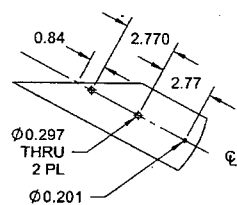
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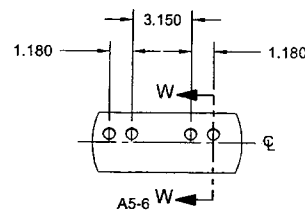
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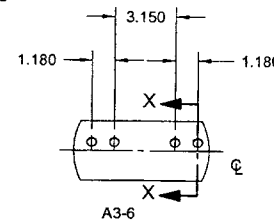
D4168-3 LH SKIDTUBE



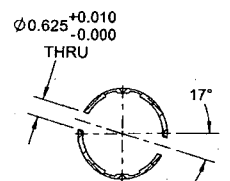
DETAIL S
D8-6
SCALE 2X



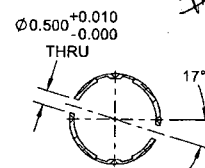
DETAIL T
C5-6
SCALE 2X



DETAIL U
D3-6
SCALE 2X



SECTION W-W
B6-6
SCALE 3X, 4 PL



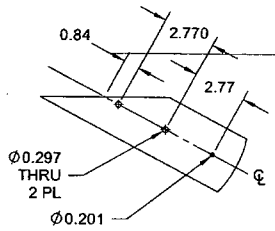
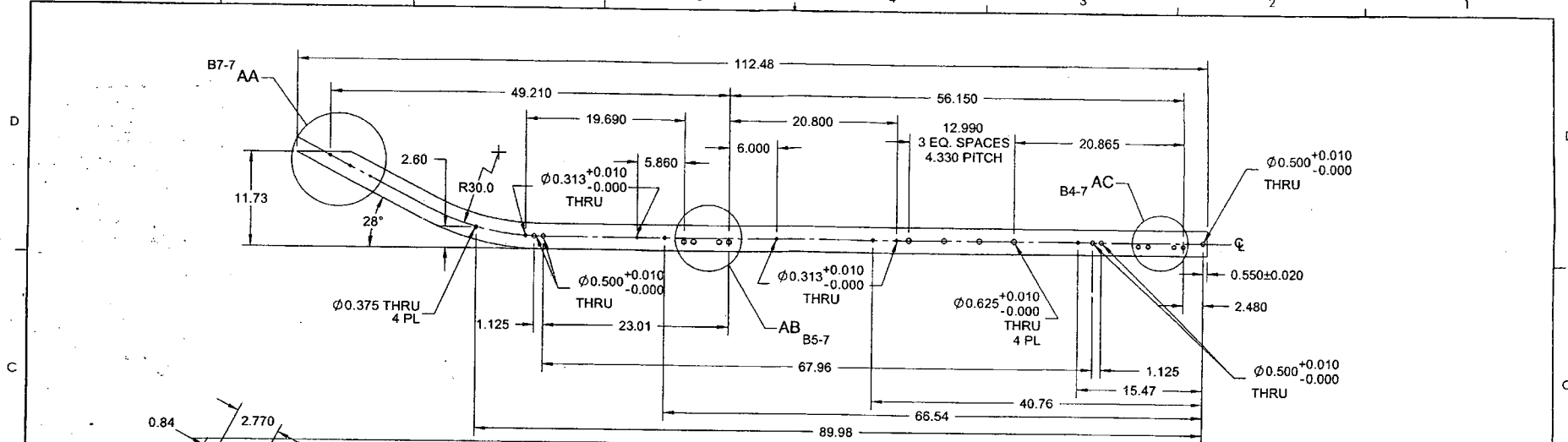
SECTION X-X
B4-6
SCALE 3X, 4 PL

#84817

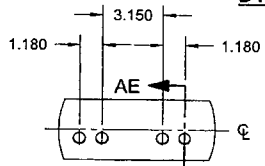
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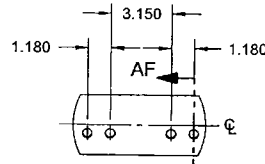
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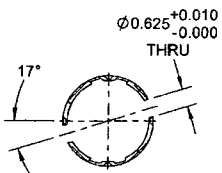
DETAIL AA
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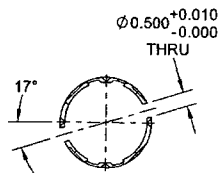
DETAIL AB
SCALE 2X



DETAIL AC
SCALE 2X



SECTION AE-AE
SCALE 3X, 4 PL



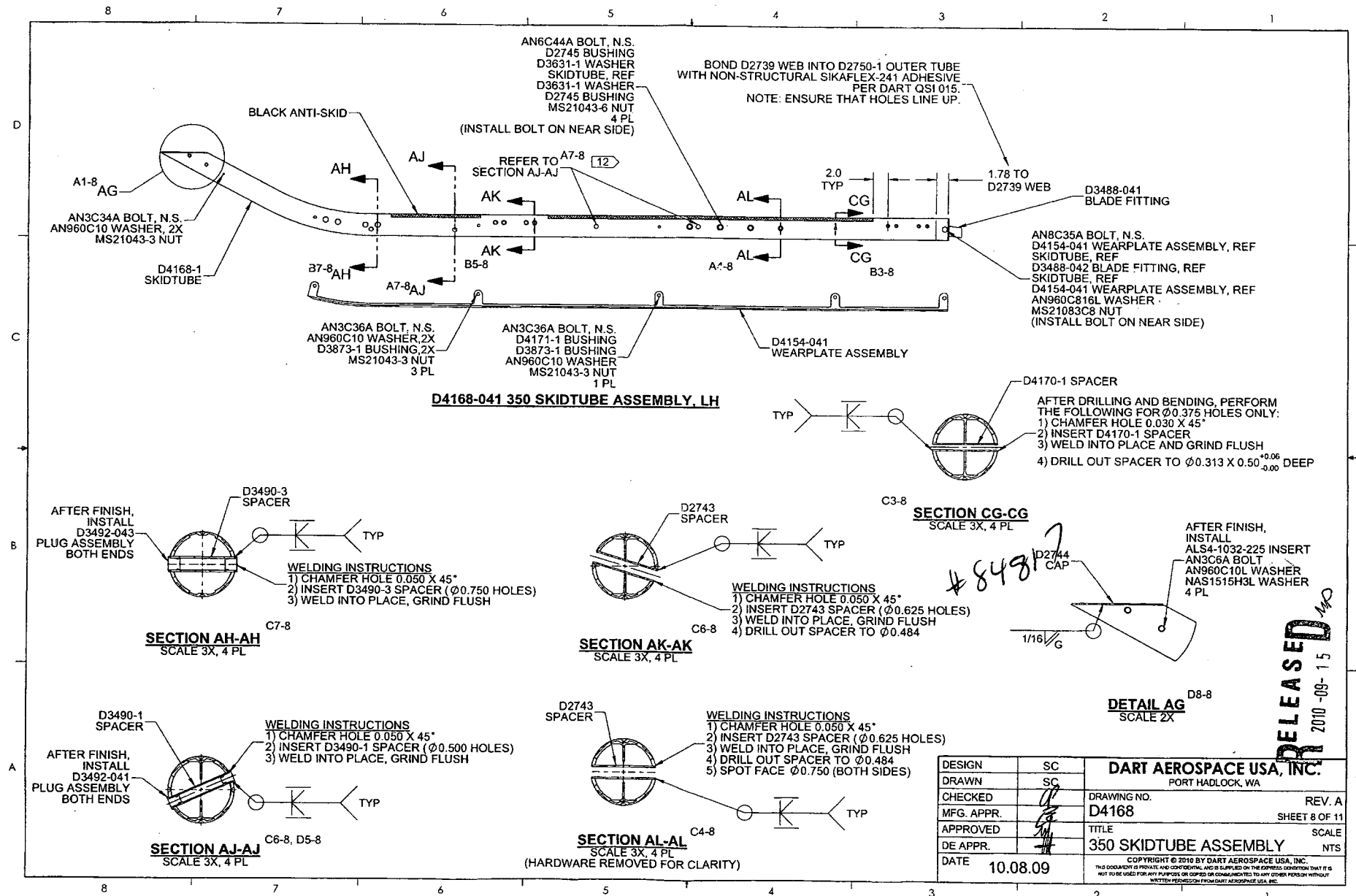
SECTION AF-AF
SCALE 3X, 4 PL

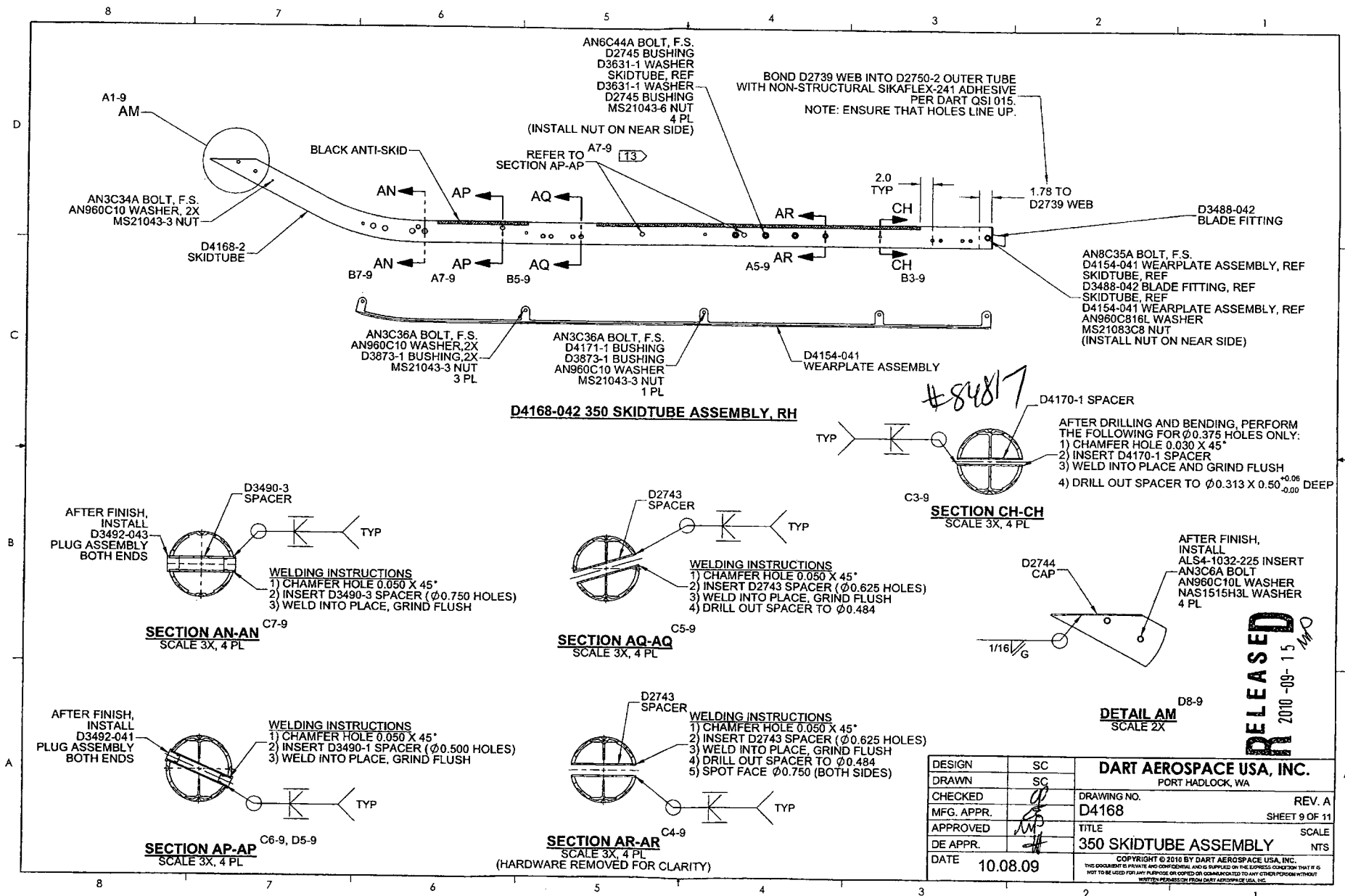
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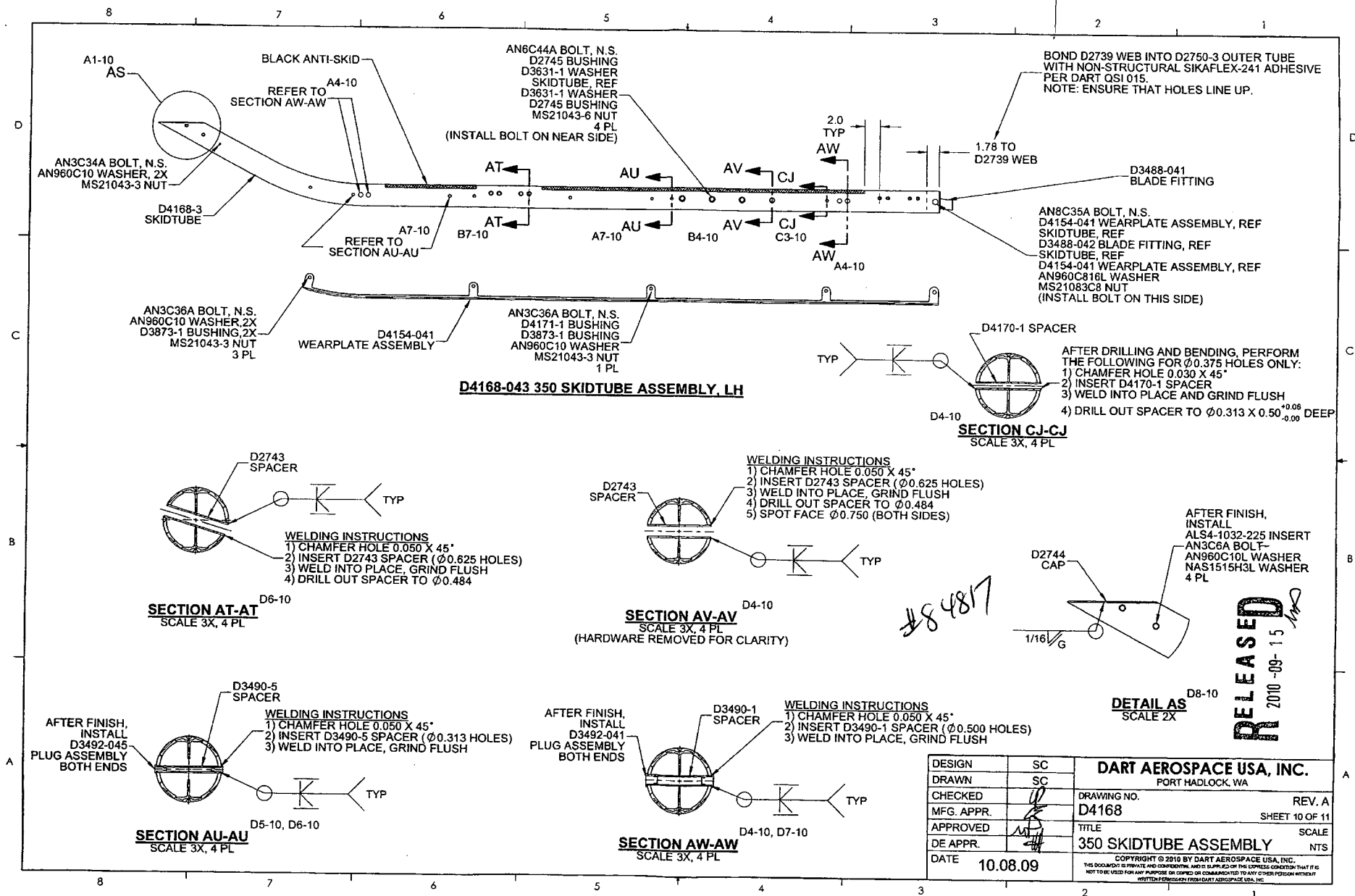
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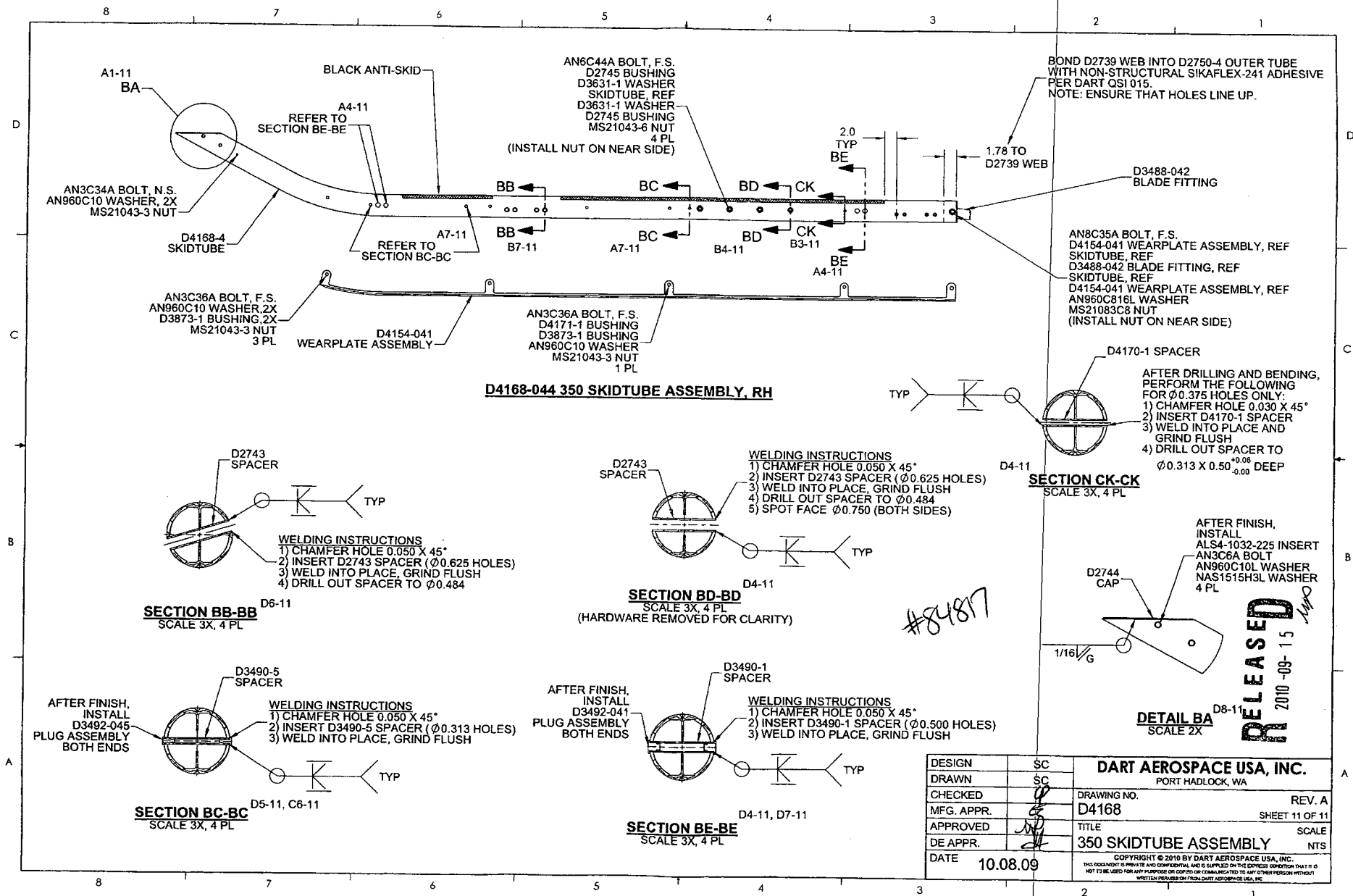
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8 7 6 5 4 3 2 1









RA 111351 D350-636-015

B75345

Received @ April 19th Dart, 2012
Inspected@ Dart April 29th, 2012

Customer: Mustang Helicopters
Customer Contact: Jim Moore
Shipped from: Blackfalds AB CANADA

Instructions for RA 111351 D350-636-015 B75345 CHG002

- Kit has been all used and all returned in zip-lock bag
- Paper work is opened therefore no longer any good
- Only D2741 Blade is savable in Kit
- Dissemble tube
- Strip tube complete
- Strip Blade Fitting D3488-041
- Strip Blade D2741
- Re alodine if necessary and re powder coat tube and D3488-041 & D2741
 - Re powder coat as per QSI 005 Gloss White
- Re assemble as per drawing
- Re pick kit for packaging
- Needs new PAPER WORK and LABELS
- Needs new BATCH #
- All work done needs to be under new Work Order #

Time Estimate = 5 HOUR (Finishing & stores)

Departments Required: Finishing & Stores

Pictures Attached = YES

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**